ZENOAQ Strengthens Its Commitment to Produce High Quality Pharmaceutical Products

ZENOAQ announces the completion of construction of its new QC building within its site in Koriyama City. With its third manufacturing plant for human and veterinary recombinant protein products compliant with European, Japanese and US GMP and to PIC/S GMP, ZENOAQ is proceeding with its process of globalization by relocating its QC operations to the newly constructed state-of-the-art facility.

Purpose of the new QC building

The purpose of this new building is to complement ZENOAQ’s activities for globalization through development of next generation (core-competence) products, expanded sales of cell cryopreservation media, and increased CMO business by guaranteeing quality of ZENOAQ products (original and distributed). Furthermore, in the near future, ZENOAQ aims to set up an independent CMC Section responsible for the smooth importation and expansion of new and existing manufacturing technologies.

Concept of the Basic Plan

1) To comply with European, Japanese and US GMP and PIC/S GMP (quality control and assurance to meet GMP requirements for human and veterinary pharmaceuticals)

2) Farsighted facility design and state-of-the-art equipment

3) Well planned relocation from the existing product manufacturing site to minimize disturbance of manufacturing activities
**QC building Outline**

**Structure**  
Steel construction, 3 floors (GF: stability study lab, reference sample storage rooms, meeting rooms, multipurpose rooms.  
2nd F: chemical study lab I, offices. 3rd F: chemical study lab II, biological study lab)

**FAR/coverage** 200%/ 60%  
**Total floor area** 1,612.84 m²  
**Total cost** About 600 mil JPY (850 mil JPY, including instrumentation, etc.)

**Building design concept**  
The design concept matches that of the administration office and the third manufacturing plant, the “ZENOAQ design” (simple, flexible, smart and clean). Utilizing the surrounding natural environment, the offices are designed as landscape-overlooking and eco-friendly. The building represents the ZENOAQ culture which pursues quality, and customer and employee satisfaction.